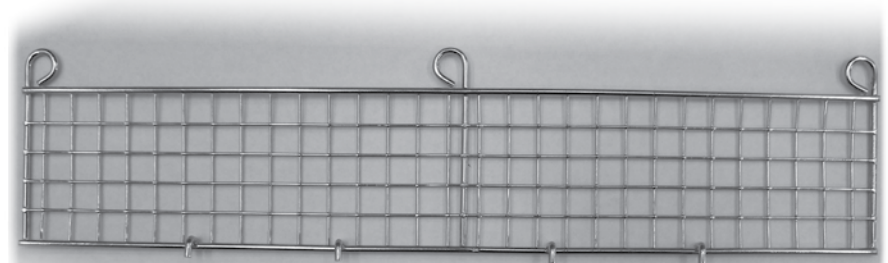


**SubDrive NEMA4  
Heatsink Cover Kit**  
225805901 Install Guide



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225804101 Rev. 0  
M1614 01-10



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**Notes:**

**Tools and Hardware Required**

Installation of the heatsink cover requires only a Philips screwdriver.

**Installation Procedure**

1. Locate the three (3) Philips-head screws located on the top side of the SubDrive NEMA 4 unit.



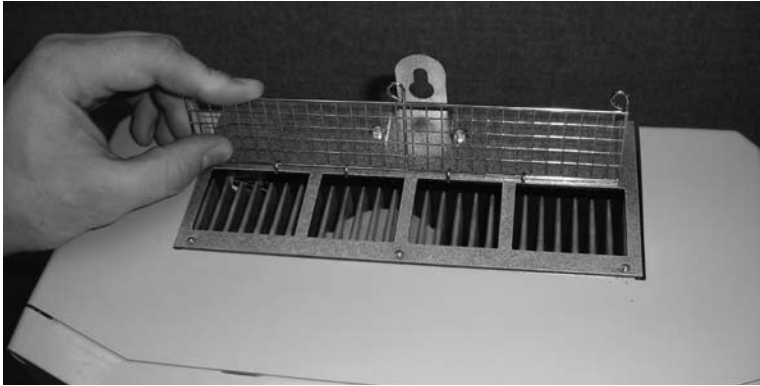
2. Remove the screws using a Philips screwdriver. DO NOT discard these screws as they are used to install the heatsink cover.



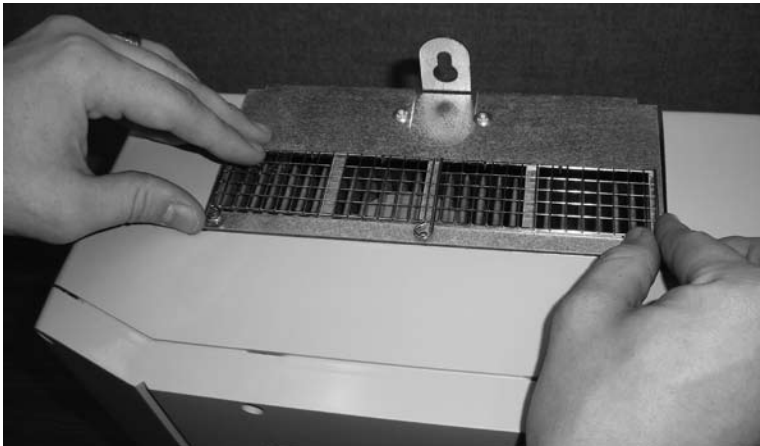
## SubDrive NEMA4 Heatsink Cover Kit INSTALLATION GUIDE

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3. Position the heatsink cover with the retention hooks pointing into the four (4) square opening in the mounting bracket of the drive.



4. Pivot the heatsink cover to lay flat against the topside of the mounting bracket of the drive. Make sure that the retention hooks are properly positioned to grasp the sheet metal.



## SubDrive NEMA4 Heatsink Cover Kit INSTALLATION GUIDE

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5. Be sure that the eyelets of the cover align with the screw holes on the topside of the drive.



6. Reinstall the three (3) Philips-head screws to secure the heatsink cover to the drive.

